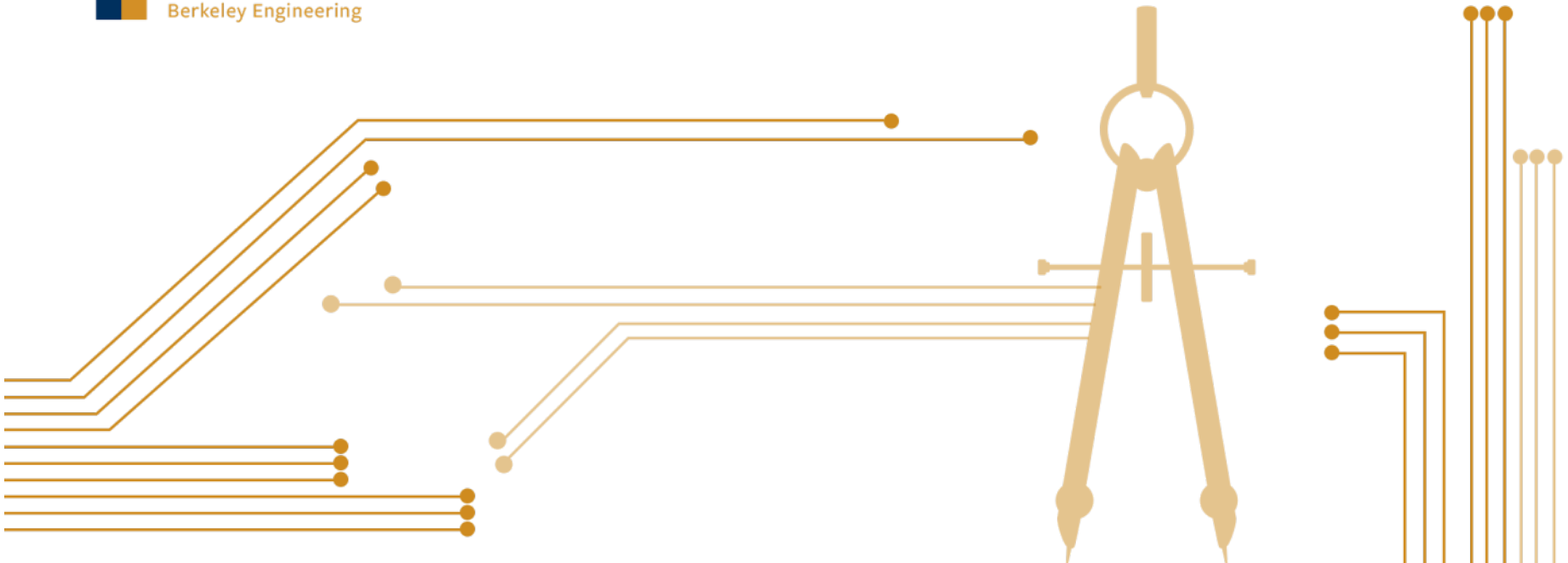




Pantas and Ting
Sutardja Center
for Entrepreneurship & Technology
Berkeley Engineering



Disruptive Medicine Using 3D Printing

Jeff Hudgens, Naveen Kini, Madhukar Korupolu, Joung Lee, Eric Ng, Yang Seok Ki.

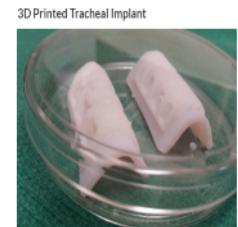
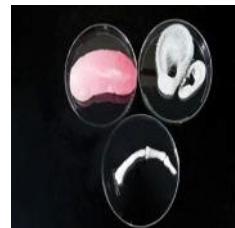
This work was created in an open classroom environment as part of a program within the Sutardja Center for Entrepreneurship & Technology and led by Prof. Ikhlaz Sidhu at UC Berkeley. There should be no proprietary information contained in this paper. No information contained in this paper is intended to affect or influence public relations with any firm affiliated with any of the authors. The views represented are those of the authors alone and do not reflect those of the University of California Berkeley.

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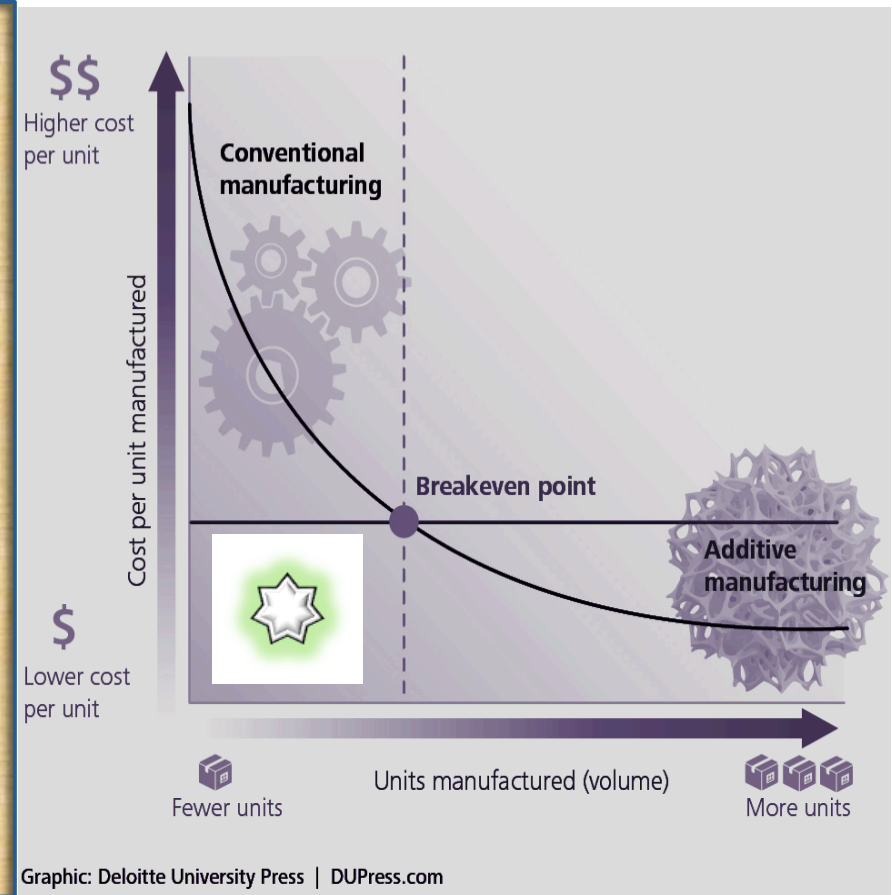
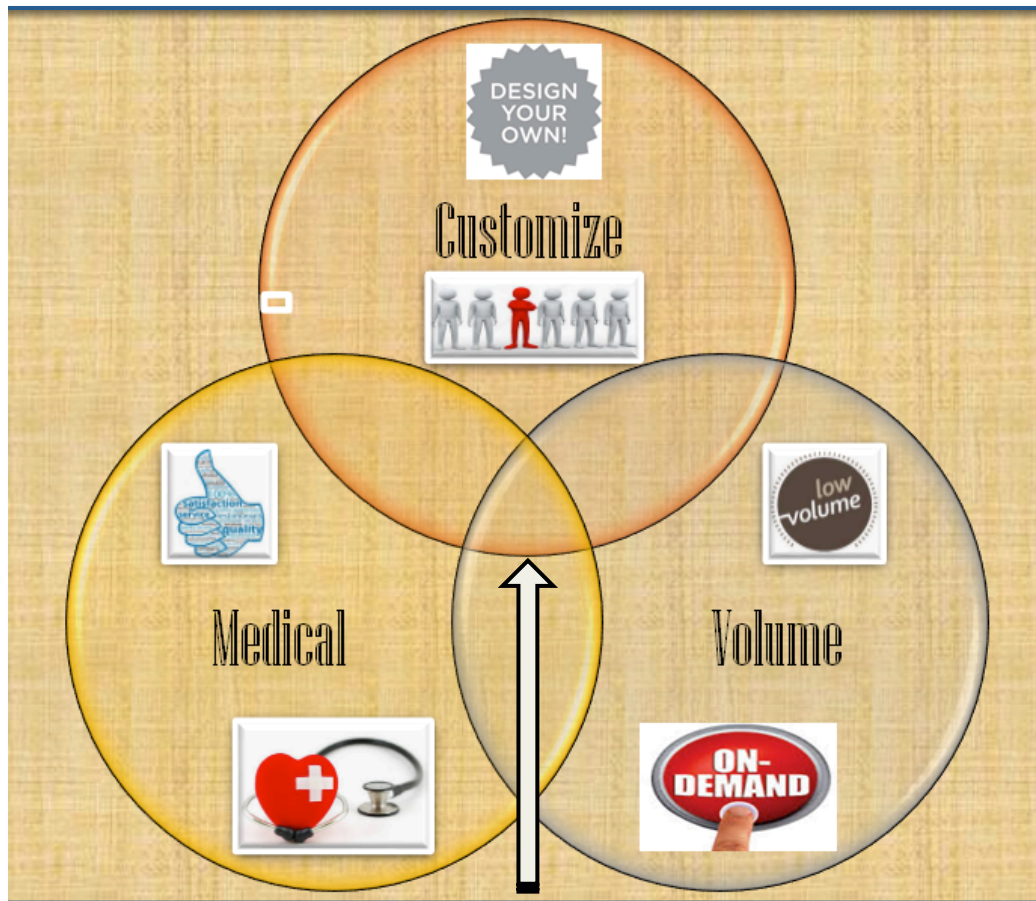
3D Printing for Medical Applications



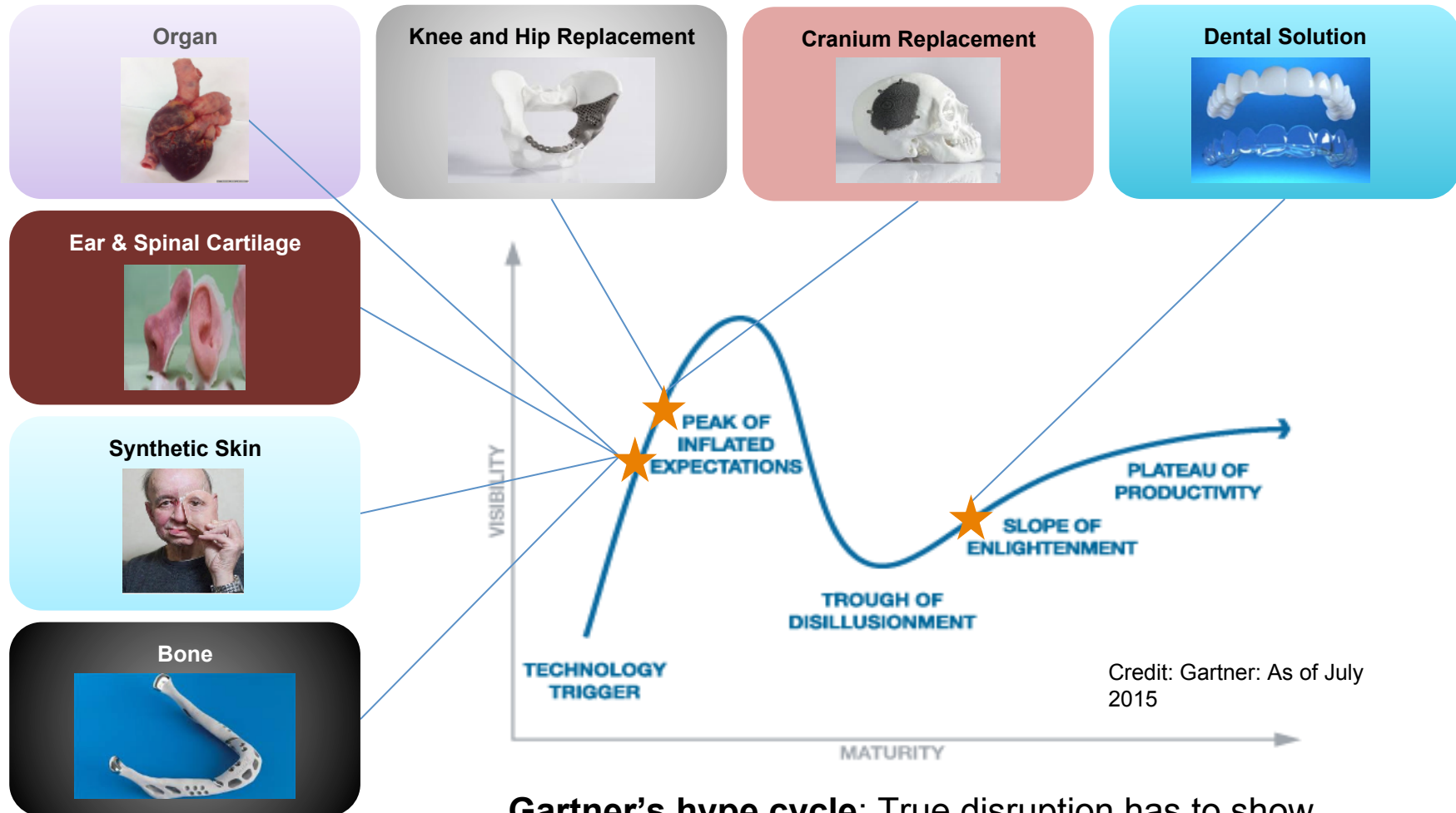
Uniquely Yours!



Value Proposition (3D Printing in Medicine)

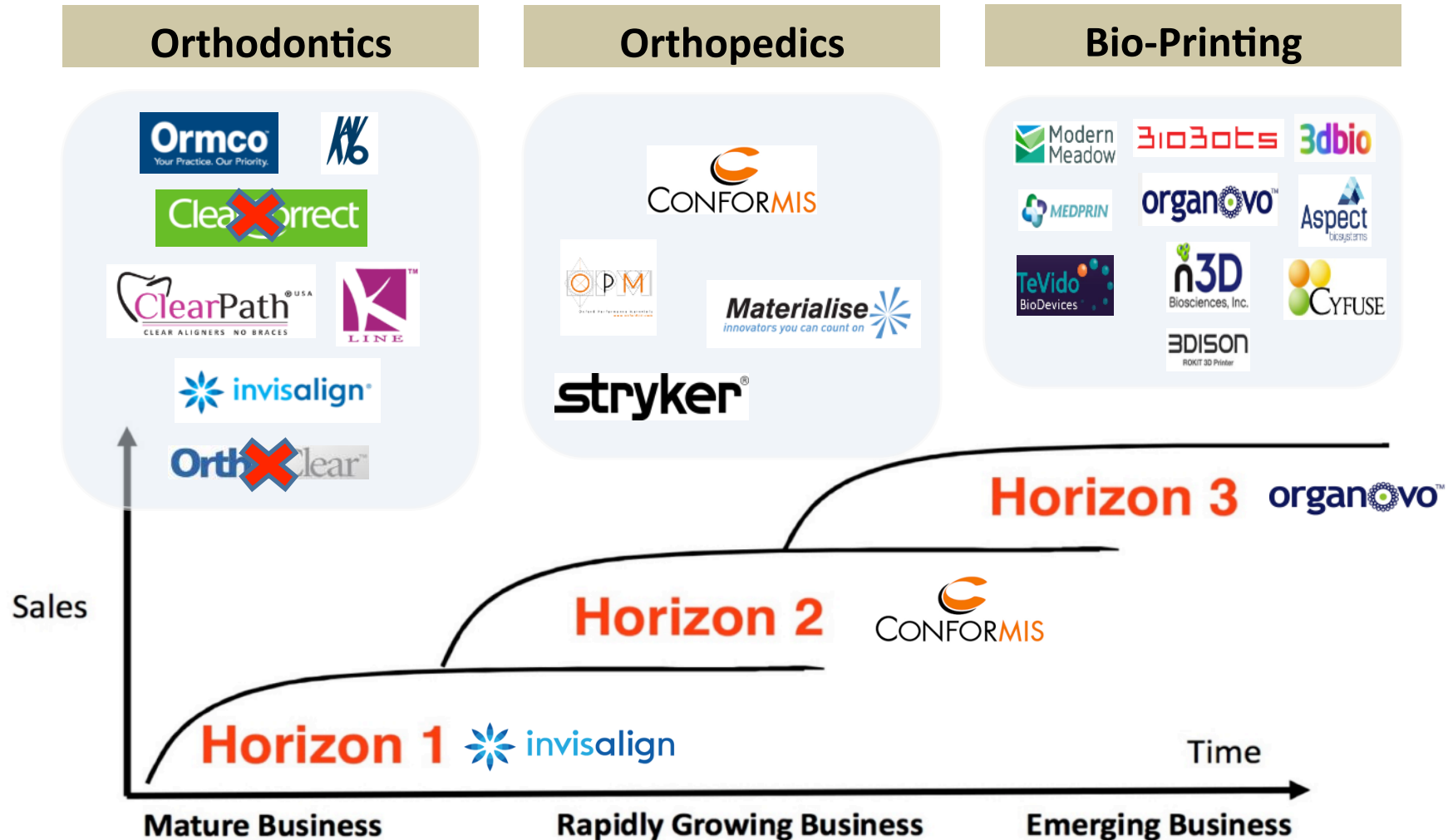


Hype versus Reality



Gartner's hype cycle: True disruption has to show viability through productivity

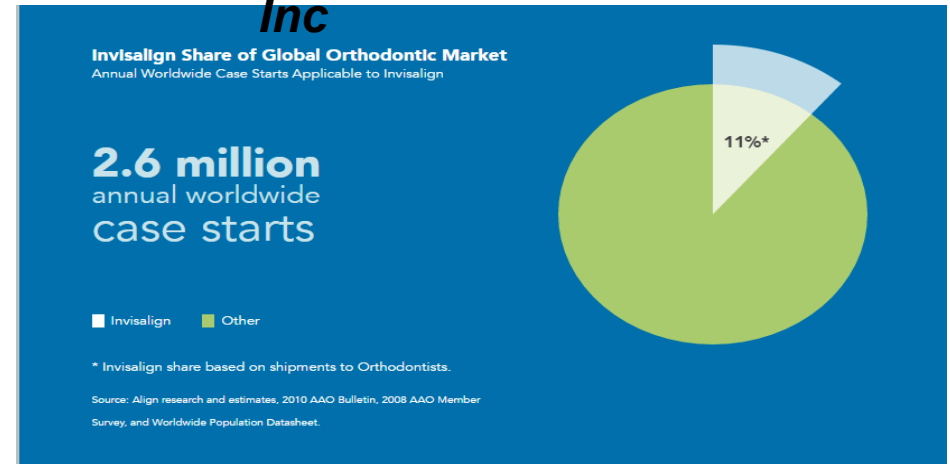
Horizon of Innovation



Horizon #1 : Orthodontic Treatment for Malocclusion

- **Accelerating consumer acceptance :**
 - **44k** patients from 1999-2002
 - **286k** patients/yr in 2015
 - 11% of SAM.
- **Key Growth Milestones :**
 - 1998 FDA Approval
 - Invisalign Adult Full
 - 2001 IPO; Int'l expansion begins
 - 2008 Product Expansion continues
 - Invisalign Teen
 - Invisalign Assist
 - Non-orthodontic GP/dentists
 - 2011 Inorganic growth
 - Acquires iTero Scanner
 - 2015 - 3M total patients treated
 - **2017 - Key Patents Expire**
 - *Key threat of deep-pocketed competition begins (3M, Dentsply, Ormco, ...)*

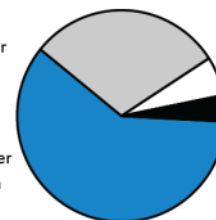
Align Technologies, Inc



2015 Geographic Mix
Based on 2015 net revenues of \$845.5M

30% Clear Aligner International

59% Clear Aligner North America



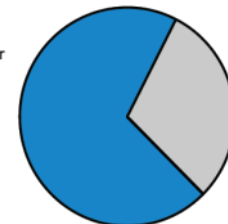
6% Clear Aligner Non-case

5% Scanner & Services

2015 Volume Mix
Based on 2015 Invisalign shipments of 583,235

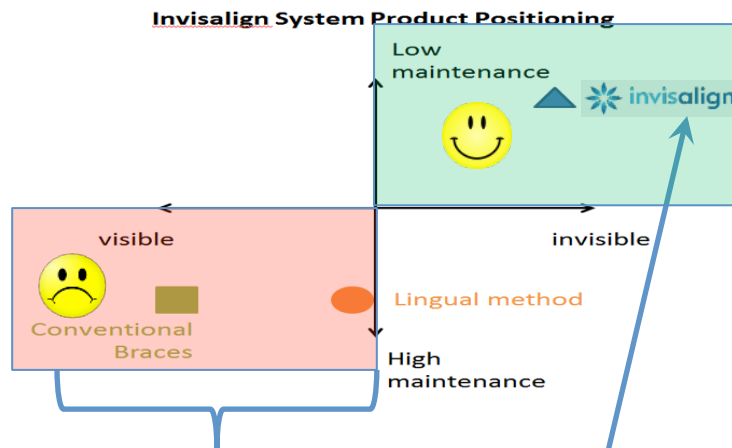
68% Clear Aligner North America

32% Clear Aligner International



Industry Landscape

Align Technology's Story of Disruption



Invisalign® is a differentiated, IP-protected treatment solution taking MS from the conventional bracket and wire hardware suppliers

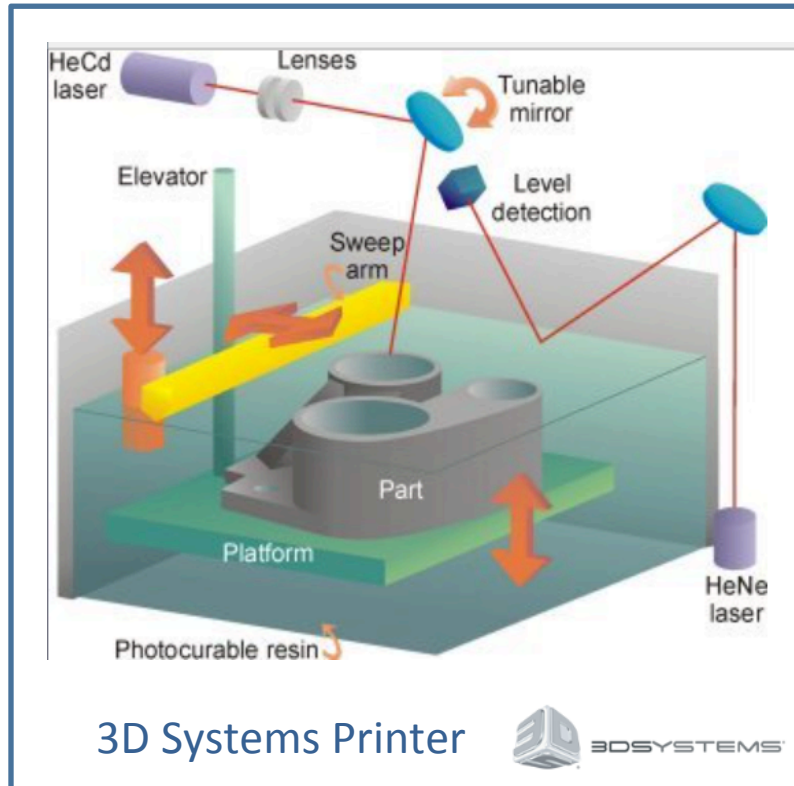


- Conventional braces require frequent office visits for adjustments
 - Invisalign is a progressive pkg of aligners - patient switches sequentially every 3 weeks (at home)

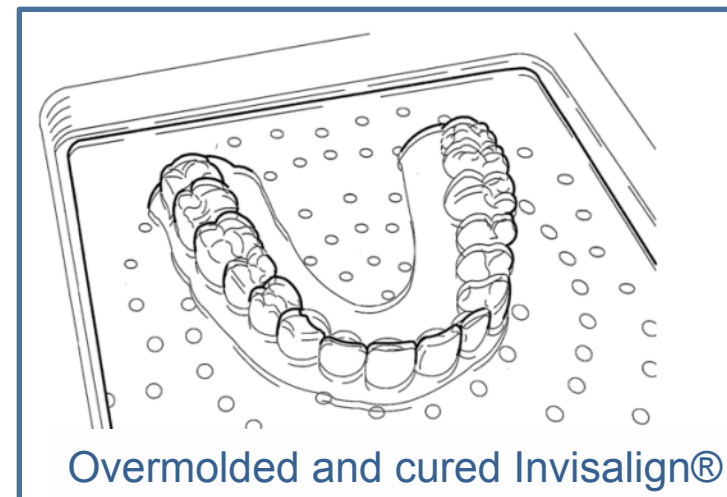
Disruption: Service providers have less 'chair time' and more patients (\$\$'s)

Disruption: Consumers prefer the aesthetics and low maintenance of the removable aligners v. wire braces

Align's 3D Printing Technology Formula for Success

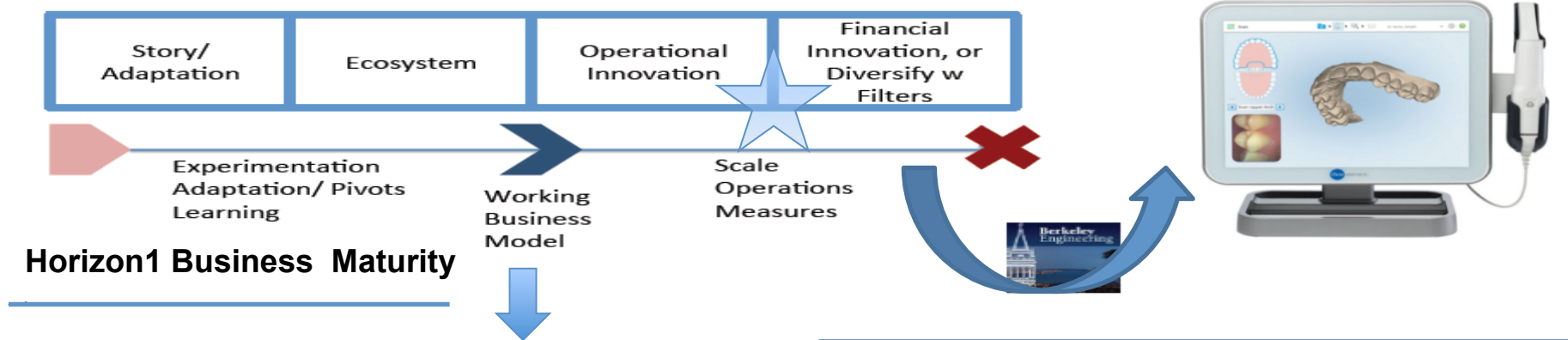


- 1) SERVICE model using 3D printing equipment
- 2) Exclusive partnership agreement with 3D Systems (DDD)
- 3) Proprietary overmold materials (differentiation)
- 4) Early buy-in of Orthodontists (customer acceptance)
- 5) In-house treatment algorithm (expertise)
- 6) Expansion to GP/Dentists with in-house guidance

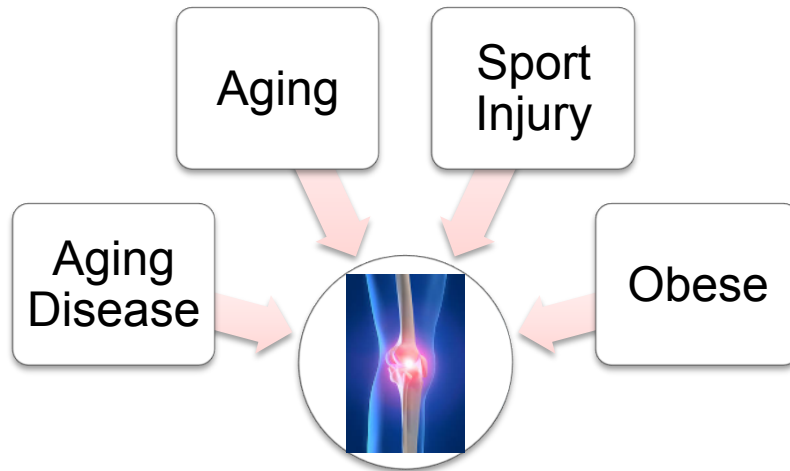


- 3D makes 10-20 progressive treatment molds
- Algorithms determine the preliminary plan
- Orthodontist confirms plan

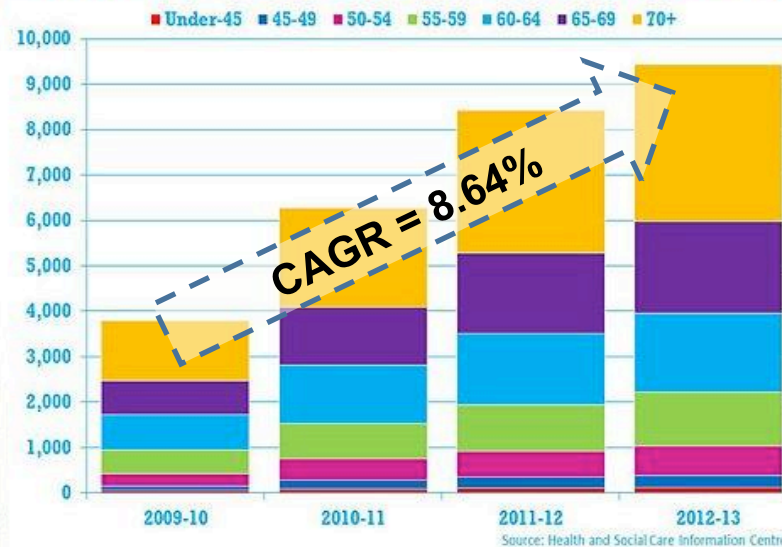
Align: The Pursuit of Certainty



Horizon #2: Knee Replacement Industry Landscape



SURGE IN KNEE OPERATIONS FOR OBESE PEOPLE



\$15B

2018

Berkeley
UNIVERSITY OF CALIFORNIA

Knee Replacement Technology Comparison



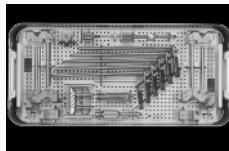
Comprehensive Suite



Knee systems (full/partial)



Knee components (tibia, patella)



Knee Instruments

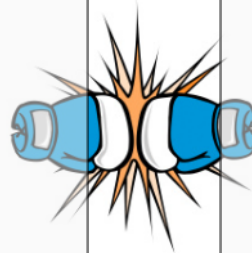
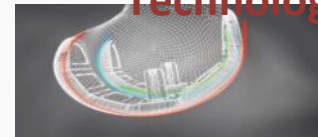
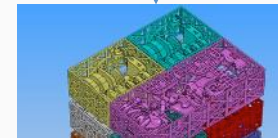


Image to Implant Technology



2D scan to 3D image



3D Additive Printing



Just-in-Time delivery

Source: zimmer

Source: conformis

Quality of life!

\$3.5K – \$4K	Price*	\$6K
12-15 years	Endurance*	20-25 years
2% serious, 20% unsatisfied	Patient Satisfaction**	
Limited size and quantity	Inventory	On-demand

Source: start-telegram, healthline

Disconnection of Market Growth

Stock Price Trend

Zimmer Biomet Holdings Inc
NYSE: ZBH - Mar 24 1:33 PM EDT



103.34 USD ↓1.09 (1.04%)

1 day 5 day 1 month 3 month 1 year 5 year max



Open 103.58
High 104.31
Low 103.07

Mkt cap 20.55B
P/E ratio 144.36
Div yield 0.93%

ConforMIS Inc

NASDAQ: CFMS - Mar 24 1:29 PM EDT



8.85 USD ↑0.31 (3.38%)

1 day 5 day 1 month 3 month 1 year 5 year max



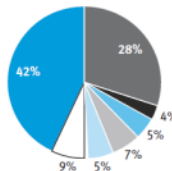
Open 9.15
High 9.20
Low 8.69

Mkt cap 346.07M
P/E ratio -
Div yield -

VS

Revenue Trend

Sales by Product Category



	2010	2011	2012	2013	2014	Reported	Constant Currency ⁽¹⁾
Reconstructive	\$3,210	\$3,355	\$3,350	\$3,434	\$3,496	2%	3%
Knees	1,798	1,836	1,834	1,910	1,966	3%	4%
Hips	1,262	1,356	1,342	1,330	1,326	0%	
Extremities	150	163	174	194	204	5%	
Dental	219	248	238	239	243	1%	
Trauma	246	286	308	316	317	0%	
Spine	234	225	209	202	207	2%	3%
Surgical & Other	311	338	367	432	410	-5%	-3%
Consolidated	\$4,220	\$4,452	\$4,472	\$4,623	\$4,673	1%	2%

VS

	Three Months Ended September 30,		Nine Months Ended September 30,	
	2015	2014	2015	2014
Revenue				
Product	\$ 13,490	\$ 12,002	\$ 43,953	\$ 33,975
Royalty	404	—	3,863	—
Total revenue	13,894	12,002	47,816	33,975
Cost of revenue	10,340	7,351	30,392	21,961
Gross profit	3,554	4,651	17,424	12,014
Operating expenses				
Sales and marketing	10,225	7,083	29,563	22,541
Research and development	3,885	3,969	12,218	11,163
General and administrative	5,656	3,927	16,790	11,775
Total operating expenses	19,766	14,979	58,571	45,479
Loss from operations	(16,212)	(10,328)	(41,147)	(33,465)

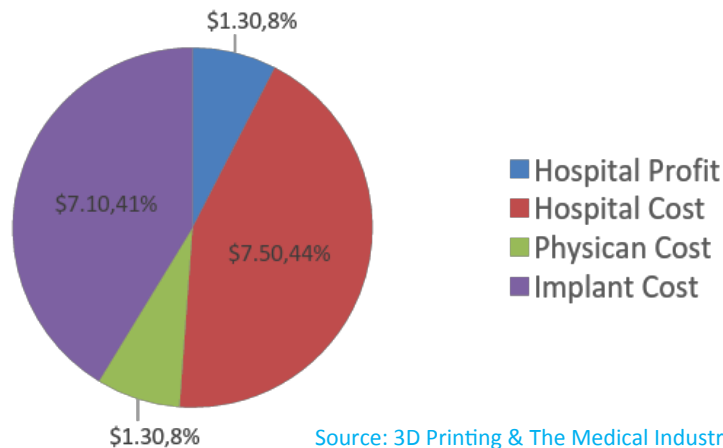
Source: SEC.org

Knee Replacement Eco-system & Subsidy Strategy

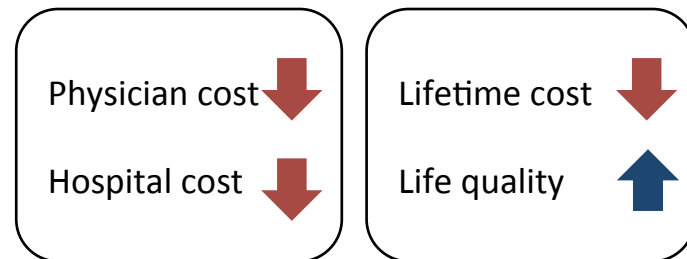
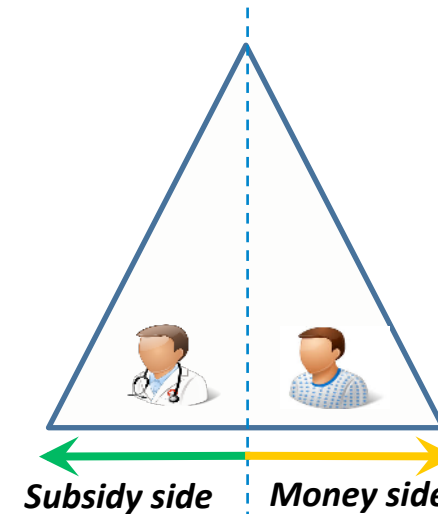
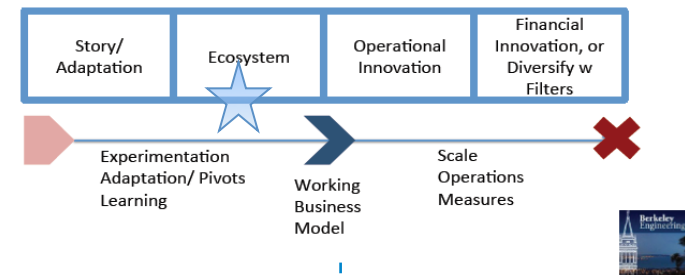


Source: Design made by Freepik.com

Knee Replace Surgery Cost*



Source: 3D Printing & The Medical Industry



Horizon #3 : Are We Ready for the Future ?



© Corbis
Scientists hope to one day grow any tissue or organ a person needs

Current waiting list for kidney transplant in US: 93,000 people
Waiting time for a deceased donor: ~5 years (~10 years in some states)

Over 17,000 people approved and waiting for liver transplant.

(source: lnkd.org)

3D Tissue Printing Flow Illustration.

Pre-Processing

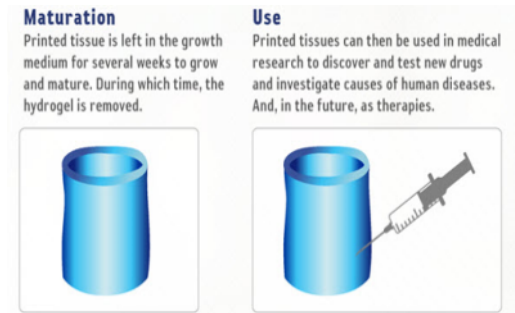
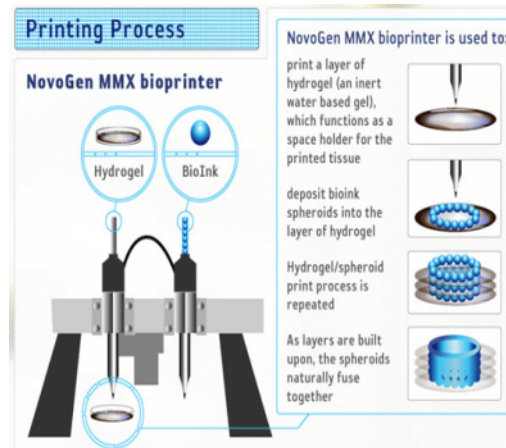
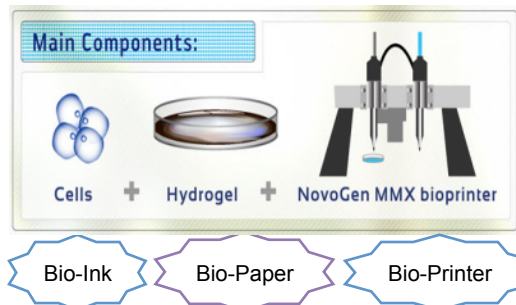
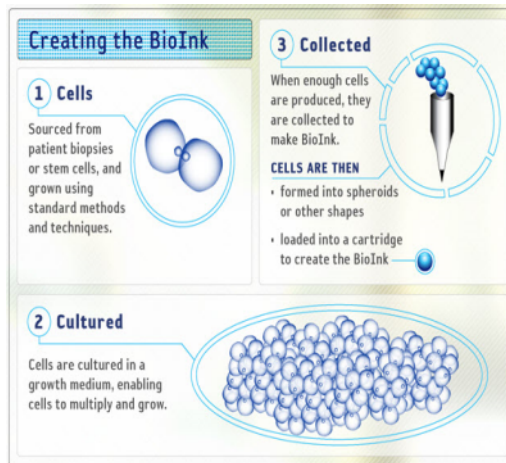
Computer Model (CAD, Blueprints), Pre-conditioning

Processing

3D Tissue Printing

Post-Processing

Bio-Reactor, post-conditioning, Tissue Maturation



Star Trek-like technology isn't developed overnight
Organovo has just about the closest thing to it at the moment

Staging: What can 3D Bio-Printing Bring To The Table ?

ORGAN TRANSPLANTATION BY THE NUMBERS

Every year, the number of people on the waiting list for an organ transplant increases, yet the amount of donors and available organs remains at a low.

More than **114,300** (waiting list candidates)

More than **73,000**
(active waiting list candidates)

1 Month (Between January - February 2012)

4,494 transplants took place

2,218 available donors

✓ Approved | for: Liver transplant

17,000 adults and children have been medically approved for liver transplants and are waiting for donated livers to become available.

In 2005, 1,848 patients died waiting for a donated liver to become available.

DRUG INDUSTRY PROBLEM

Each year, the industry spends more than \$50 billion on research and development, and approximately 20 new drugs are approved by the FDA.

\$50 BILLION = 20 NEW DRUGS

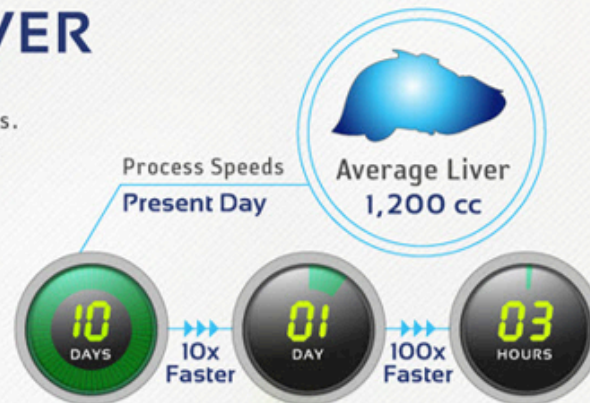


A new drug, on average, costs **\$1.2 billion** and takes **12 years** to develop

3D bioprinting technology has the potential to significantly impact the speed, predictability and consequently the cost of successful drug discovery.

PRINTING A LIVER

The eventual, longterm goals for bioprinting are to produce full organs. Using today's technology, an average sized liver (1,200cc) and liver lobe (120cc) would take 10 days to print. As technology improves the speed at which human tissue and, eventually, full organs can be printed will vastly improve.



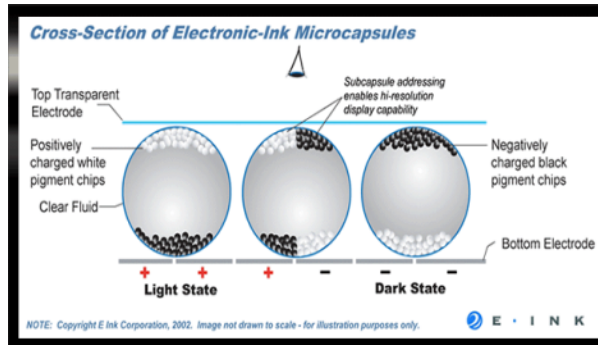
It would take **1,690,912,929,600** hours to print a liver for every member of the human race using today's processes.



<http://www.organovo.com>
<http://www.unos.org>
<http://www.liverfoundation.org>
<http://www.wired.com>
<http://www.explainingthefuture.com>

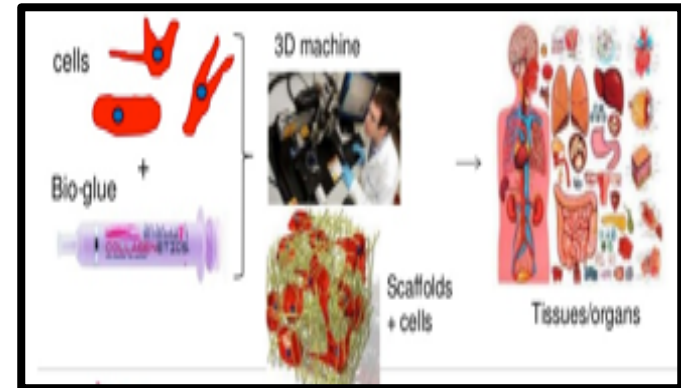
Similarity: E-INK & ORGANA VO

E-INK



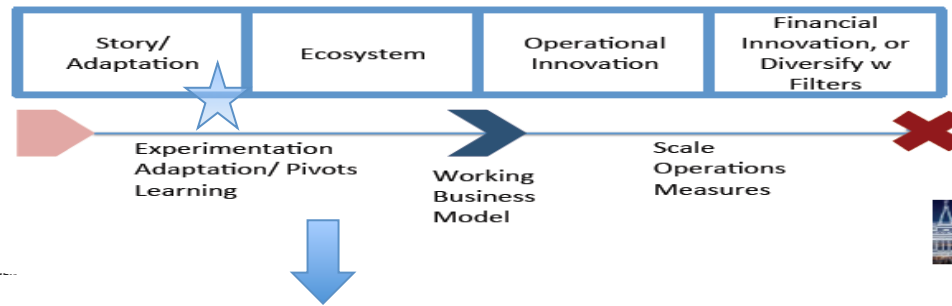
GAME-CHANGING
TECH

BIO-INK



Similar business challenges: What to focus on?
Creating a market,
sustainability

Organovo At A Glance



organovo®

CHANGING THE SHAPE OF MEDICAL RESEARCH AND PRACTICE



Founded – 2007, Employees 80
 Revenue ~0.5M
 Cash Flow (-20M)

KEY STATISTICS
 Market Cap – \$203M



Core Competency

- 3D Bio-printing technology
- Develops 3D human disease models,
- Accelerating research (better than animal models)
- Platform - novel NovoGen Bioprinter, bio-ink

Product Scope

- Application of 3D tissues - drug discovery / development, biological research, therapeutic implants for treatment of damaged or degenerating tissues and organs
- Revenue Products - 3D Human Liver & Kidney tissues (early stage)

Strengths & Opportunity

- Leader in the space
- Publicly traded
- IP - owns / holds exclusive licenses to multiple patents
- Opportunity – broad applications for unmet needs
- Potential -accelerate drug discovery, enable faster treatment at lower cost

Risk Factors & Challenges

- Not profitable yet
- Business strategy, new and unproven technology
- Regulation & IP risks
- Challenge – Overcome risks, break through either with partnerships or own R&D .

Organovo: Ecosystem Analysis

Suppliers



wholly-owned subsidiary, provides high-quality primary human liver cells for a wide variety of in vivo & in vitro research applications

3D Printing Space

3D Tissue Space



Competition

Competitive Edge – Use of 3D in contrast to 2D
Closely resemble native tissue

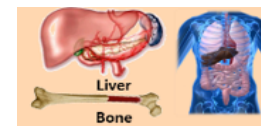


Customers

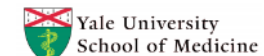
Research Collaborations

Leverage Bio-* Platform

Tissue Therapy, Complex vascular networks



Cancer Research



develop 3D printed human skin

L'ORÉAL



test medicine toxicity on 3D printed liver cells

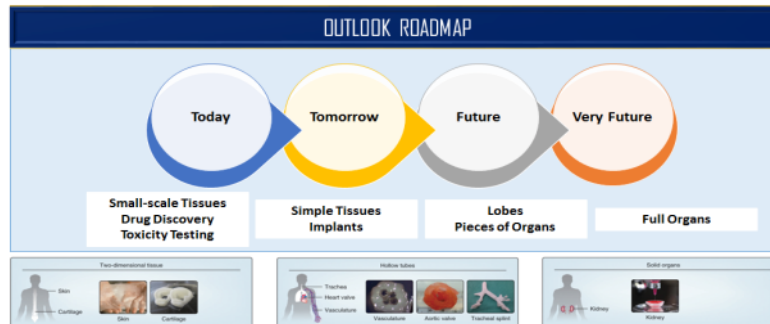
Partners

Customize Tissues

Customer focus, ecosystem partnering key for success

PUTTING IT TOGETHER

3D BIO-PRINTING: Outlook and Opportunities



	2013	2015	2020	2025
Challenges				
Material cost	●	●	●	●
Material selection	●	●	●	●
Printer cost	●	●	●	●
Throughput	●	●	●	●
Resolution	●	●	●	●
IP/ethical issues	●	●	●	●
Adequate design software	●	●	●	●
Opportunities				
Local manufacturing and reduced inventory	●	●	●	●
Cheaper and more accessible aftermarket parts and repairs	●	●	●	●
Novel material compositions and properties	●	●	●	●
Multifunctional structures	●	●	●	●
Increased premium on commodity materials	●	●	●	●
Customization	●	●	●	●

Table source: 3D bio-printing: Interview with Anthony Vicari

3D PRINTING MEDICAL : OPPORTUNITY & CHALLENGES



Horizon 1

- **Opportunities** – Expanding international market; parallel markets (iTero scanner)
Targeted segments (age and treatment groups);
Treatment enhancements (G4, G5, ...)
- **Challenges** – Key patent expirations; deep pocket competition



Horizon 2

- **Opportunities** – Customization, physiologically optimized joint implants
Comfort and durability, On-Demand (Just-in-Time, lower OPEX)
- **Challenges** – ECOSYSTEM (Dr. / Patient, Insurance), Money / Subsidy side
synergy,
Logistics



Horizon 3

- **Opportunities** – SKY is the LIMIT, Tissues to full functional organs (kidney, heart, liver, ..)
Organ transplants, Skin/plastic surgery, Faster drug research
- **Challenges** – Approvals, Acceptance, Ethics, Business focus, Sustainability

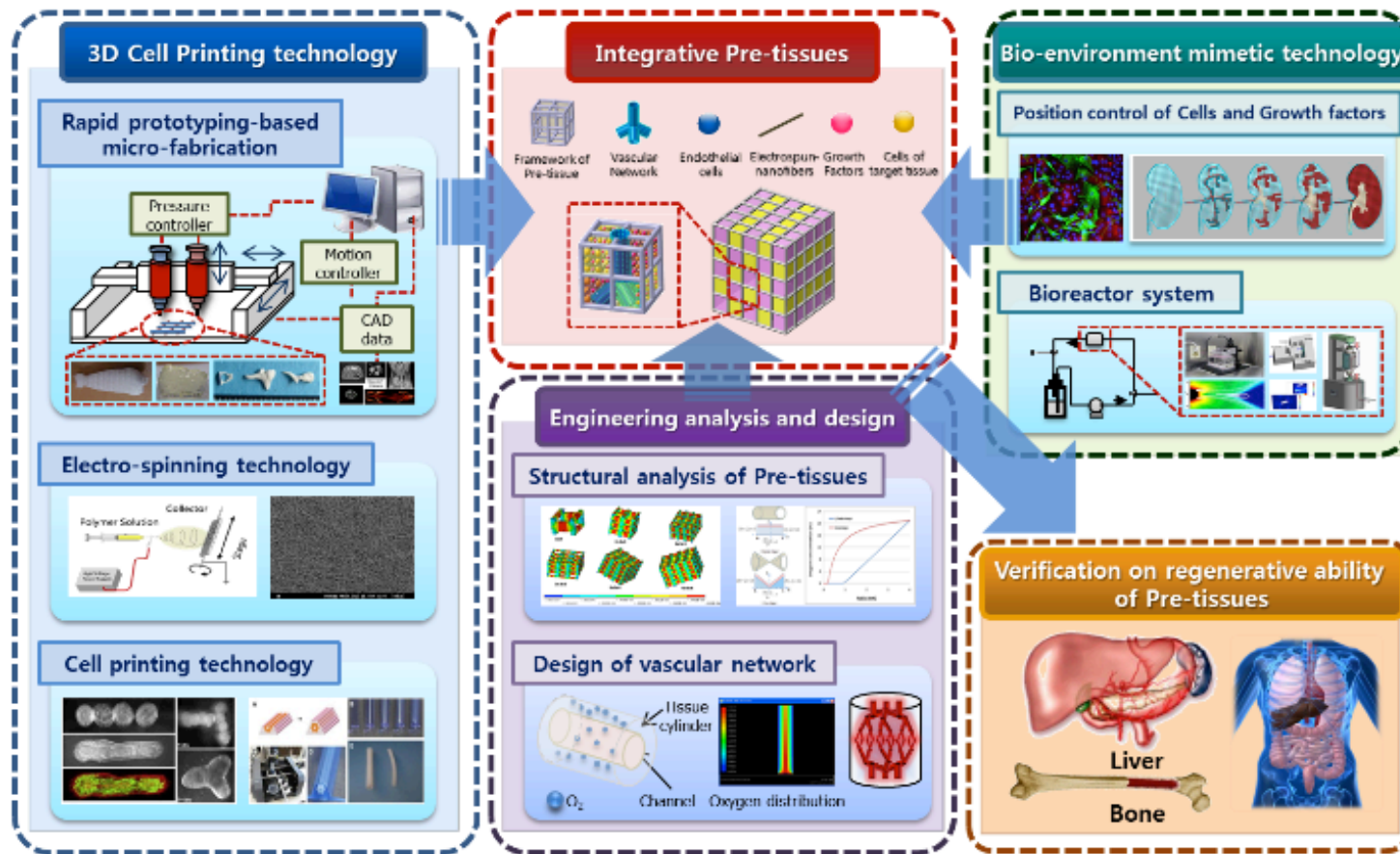
3D PRINTING MEDICAL : Impact Analysis

Conclusion

Disruptive Company	Positive Impact (who benefits)	Negative Impact (who suffers)	Impact Timeframe	WHY (and Threats)
Align Technology <i>Horizon 1</i>	Consumers; Orthodontists	Traditional Brace Suppliers	Growing since 1998 FDA approval	Consumer Satisfaction ; Key IP-protection [IP expires in 2017]
Conformis <i>Horizon 2</i>	Patients, Hospital Inventory	Zimmer – established non-3D MKT leader	< 5yrs	Ecosystem lagging
Organovo <i>Horizon 3</i>	Patients cured, War/ accident areas, Organ transplants, Bio-ink makers, CAD software, Drug research	Kidney dialysis ops, Diabetes/insulin ops, Organ logistics/ banks, Pacemakers Stop gap treatments	5- 10 yrs	Approvals/ Testing, Adoption, Ethics, Cost

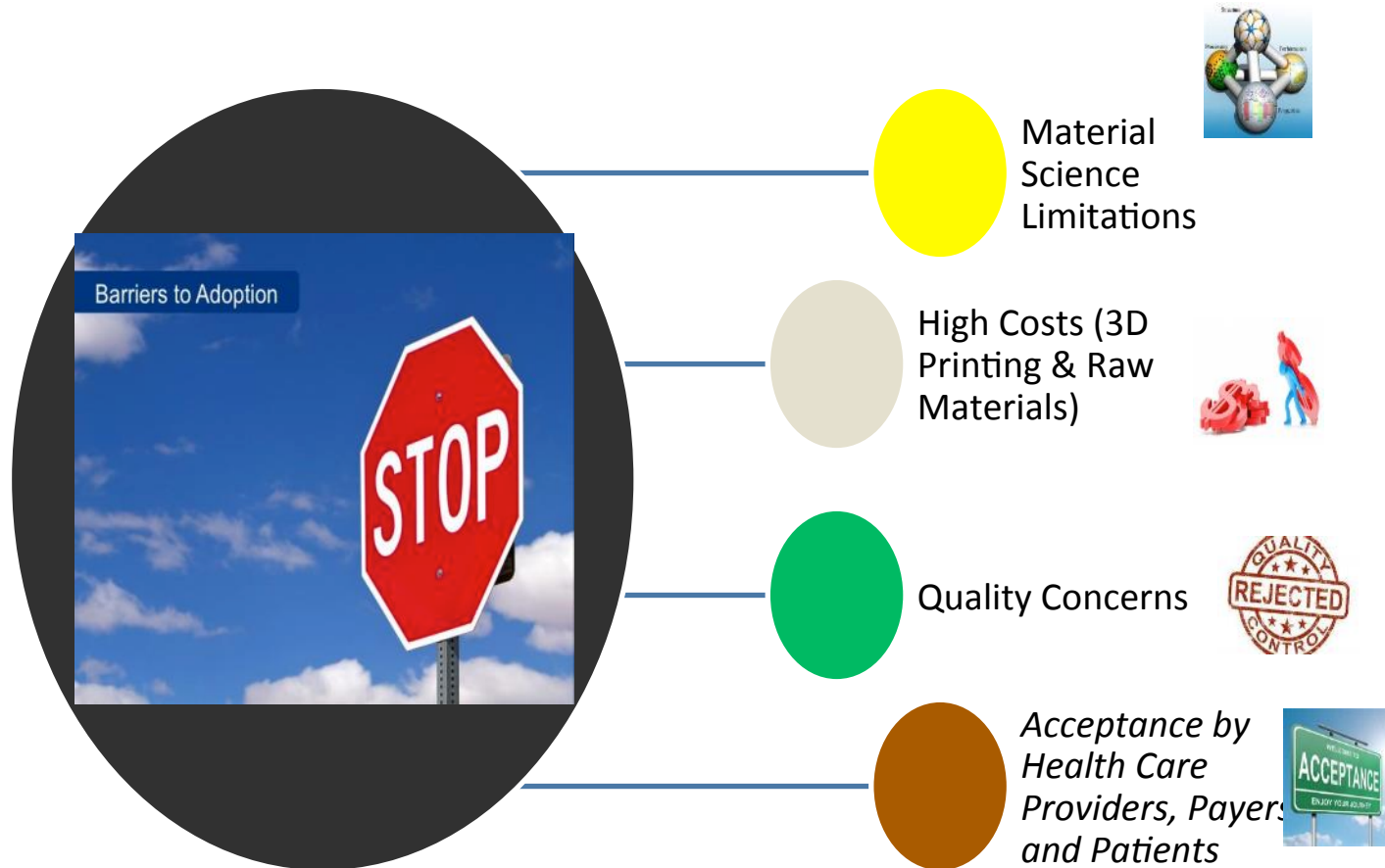
Q & A

COMPLEXITIES IN 3D BIO-ENGINEERING



Source – microfabricator.com article
 Postech's Intelligent Manufacturing Systems Lab Is Leading the 3D Biofabrication Charge

3D BIO-PRINTING: ADOPTION BARRIERS



3D Printing – Possible Disruption ? “Threat or Opportunity” What should Healthcare Companies Do

Scenario Planning
Engagement

Value Capture
Assessment

Trigger Experimentation

M&A / Strategic
Engagements

Strategy Definition

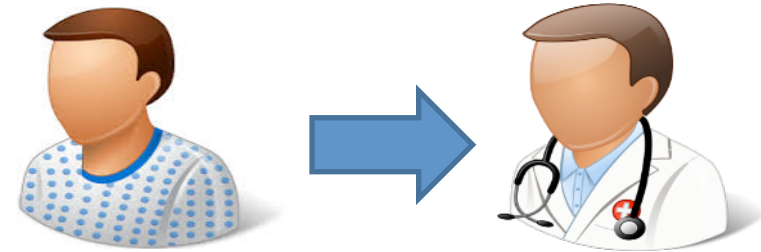
Align: Innovate to Prevent Disruption

- Discuss key patent expiring in 2017
- Introduce iTero as new business segment: adds value to existing product (scanning for molds) and also extends to new products (scanning for implants, bridges, etc...)

Percentage of Net Revenues by Product	Fiscal Year		
	2015	2014	2013
Invisalign Full Products	78%	77%	75%
Invisalign Express Products	11	11	11
Invisalign Non-case*	6	6	7
Scanners and Services	5	6	7
Total net revenues	100%	100%	100%

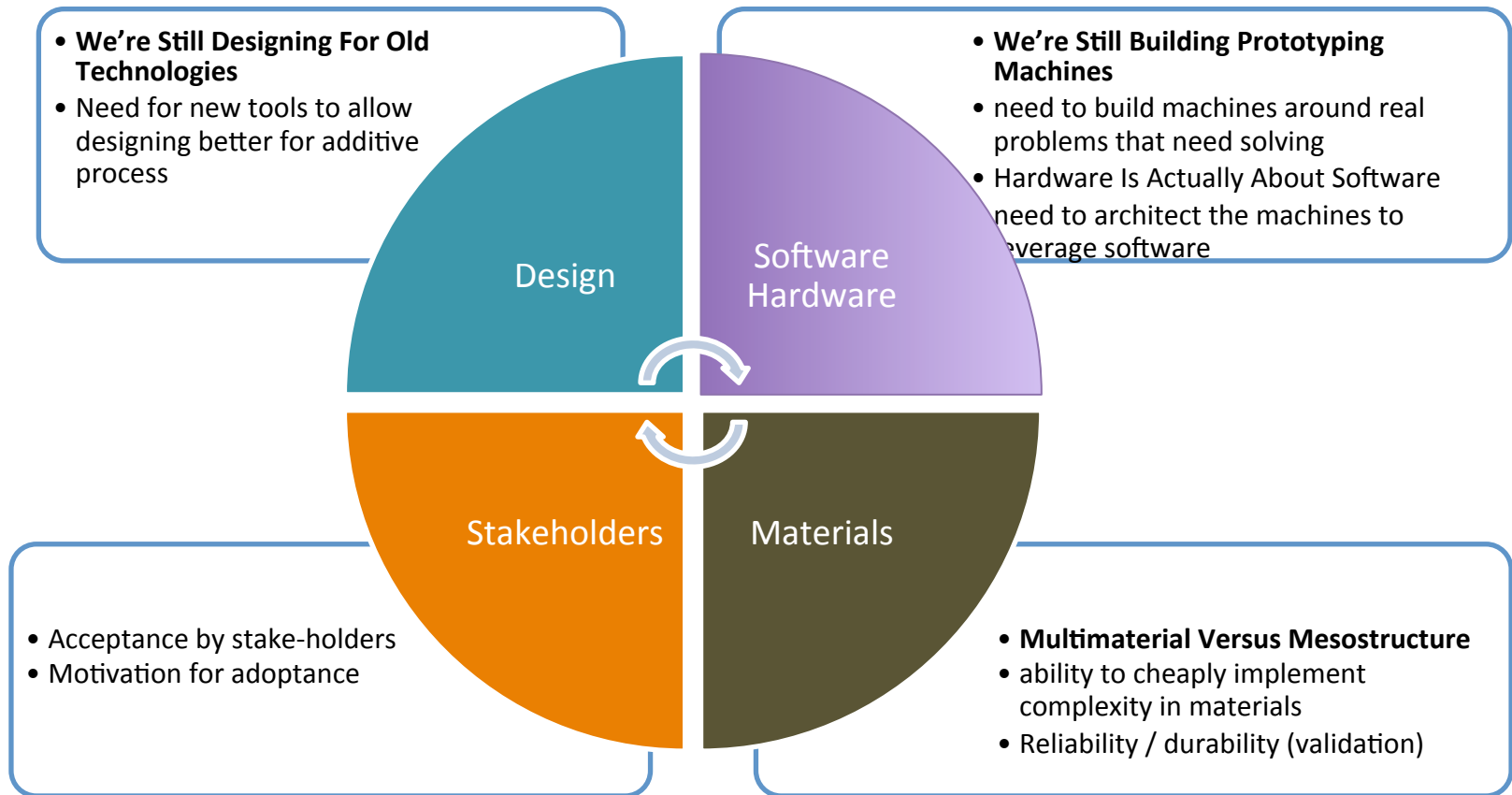
Conformis : Market Growth & Challenge

- Barrier for Market adoption
 - Within 50miles in BayArea – 5 doctors for conformis 3D knee replacement rather than vs compared to TKR (> 300 doctors).
 - Stanford medical center - cemented prosthesis and uncemented prosthesis with TKR.
 - Iowa university medical center for Knee replacement (Top Knee surgeon facility) – Convectional TKR
- Big player will be enter the market for competition.
 - Merged Biomet + Zimmer : Zimmer Biomet announced 3D printed Ankle fusion.
 - Stryker : investment of 3D printing manufacturing facility



Press release: BASK annual meeting for conformis report .(British association of surgery knee)

3D Printing Medical Ecosystem Challenges



*Old-fashioned ways of thought have prevented us from truly realizing the potential of 3D printing
By changing how we think about 3D printing to embrace the systems nature of the family of
technologies, we can begin to actually leverage it against real problems.*